## **Technical Data Sheet**

## Moplen RP310M

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Polypropylene, Random Copolymer

## **Product Description**

*Moplen* RP310M is a slightly modified polypropylene random copolymer. It does not contain slip or anti-blocking additives.

*Moplen* RP310M is typically used by customers for manufacturing of un-oriented cast films. Customers report stationary, lamination, textile and packaging of foodstuffs as typical applications.

It has been reported by customers that *Moplen* RP310M exhibit good processability, and that films produced with *Moplen* RP310M exhibits high clarity, high gloss and heat weldability

| Application       | Food Packaging Film; Stationery Film; Textile Packaging Film                     |
|-------------------|--|
| Market            | Flexible Packaging   |
| Processing Method | Cast Film  |
| Attribute         | Good Processability; High Clarity; High Gloss; Medium Rigidity; Random Copolymer |

|   | Nominal |          |               |
|---|---------|----------|---------------|
| Typical Properties                                    | Value   | Units    | Test Method   |
| Physical  |         |          |               |
| Melt Flow Rate, (230 °C/2.16 kg)                      | 8.5     | g/10 min | ISO 1133-1    |
| Density   | 0.90    | g/cm³    | ISO 1183-1    |
| Mechanical  |         |          |               |
| Flexural Modulus                                      | 1100    | MPa      | ISO 178       |
| Tensile Stress at Break                               | 27      | MPa      | ISO 527-1, -2 |
| Tensile Stress at Yield                               | 30      | MPa      | ISO 527-1, -2 |
| Tensile Strain at Break                               | 600     | %        | ISO 527-1, -2 |
| Tensile Strain at Yield                               | 12      | %        | ISO 527-1, -2 |
| Impact  |         |          |               |
| Charpy Impact Strength - Notched                      |         |          |               |
| (23 °C)   | 6       | kJ/m²    | ISO 179-1/1eA |
| (0 °C)  | 2       | kJ/m²    | ISO 179-1/1eA |
| Thermal   |         |          |               |
| Vicat Softening Temperature, (A/50)                   | 140     | °C       | ISO 306       |
| Heat Deflection Temperature B, (0.45 MPa, Unannealed) | 75      | °C       | ISO 75B-1, -2 |
|   |         |          |               |